



ASSEMBLY INSTRUCTIONS FOR STAINLESS STEEL INSERTS

Material Supplied by MasterGrain:

- 1) MasterGrain Contemporary Door Slab with machined recessed pockets
- 2) Pre-cut Stainless Steel bars with adhesive tape applied

Recommended Assembly Instructions:

1) *Prepare Door for Staining:*

- a. Wash entire door with a mild soap or degreaser to remove dust and foreign material.
- b. A Secondary cleaner like Acetone or Mineral Spirits is also recommended to ensure all oils are removed.
- c. Apply masking tape to the bottom surface of machined recessed pockets to ensure no stain or paint is applied to the surface where the stainless adhesive tape will touch. It is ok if stain or paint is applied to the side walls of the pockets.
- d. Apply stain or paint the entire slab on all faces / edges and leave to dry as per required. (Customer to specify)
- e. Apply protective top coat (if required) over stain or paint and leave to dry as per required. (Customer to specify)

2) *Prepare Door for Stainless installation:*

- a. Remove masking tape from machined recessed pockets.
- b. Carefully clean bottom of the machined recessed pockets to ensure the removal of all residual stain, paint, dust or foreign material. It is very critical that this surface is 100% clean to allow for the adhesive tape to properly bond.
- c. It is recommended a Pre-fit of the stainless bars is completed before the adhesive backing is removed to ensure they fit properly.
- d. Remove the adhesive backing and insert the stainless bars into the established pre- fit locations.
- e. Apply firm, direct pressure on each of the stainless bars for 30 seconds.

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